## THERMODYNAMIC ASSESSMENT OF THE Al<sub>2</sub>O<sub>3</sub>-MgO-TiO<sub>2</sub> SYSTEM

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The Al<sub>2</sub>O<sub>3</sub>-MgO-TiO<sub>2</sub> system is of interest for industrial applications: MgAl<sub>2</sub>O<sub>4</sub>-based materials have a good combination of physical and chemical properties such as high refractoriness, high mechanical strength and high resistance to chemical attack, while the addition of Al<sub>2</sub>TiO<sub>5</sub> improves thermal shock resistance of spinel. The Al<sub>2</sub>O<sub>3</sub>-based ceramics are proposed as filter materials for steel and Al-alloy filtration from MgAl<sub>2</sub>O<sub>4</sub> and Al<sub>2</sub>O<sub>3</sub> inclusions. Thus, thermodynamic modelling of the Al<sub>2</sub>O<sub>3</sub>-MgO-TiO<sub>2</sub> system is important for thermodynamic database development to model interactions in filter material.

To provide an experimental base, Al<sub>2</sub>O<sub>3</sub>-MgO-TiO<sub>2</sub> samples were prepared by the co-precipitation routine followed by prolong annealing experiments and then characterized using XRD, SEM/EDX, and DTA. Four isothermal sections of the  $Al_2O_3$ -MgO-TiO<sub>2</sub> system at  $1000 - 1464^{\circ}C$  were constructed based on obtained results which are mainly consistent with the literature data [1-2]. Formation of continuous solid solutions with spinel, Mg2TiO4-MgAl<sub>2</sub>O<sub>4</sub>, and pseudobrookite, MgTi<sub>2</sub>O<sub>5</sub>-Al<sub>2</sub>TiO<sub>5</sub>, structures at high temperatures was confirmed. The solid-state reaction,  $Al_2O_3$  +  $TiO_2 + Sp \text{ s.s.} = Psbk \text{ s.s.}$ , was observed at about 1160°C for the first time. On the liquidus surface, the eutectic invariant reaction between MgTiO<sub>3</sub>, Psbk s.s and Sp. s.s. was detected at 1602°C. Another invariant reaction of transitional type,  $L + Al_2O_3 = Sp s.s + Psbk s.s.$ , was observed at 1733°C. Obtained experimental data for the Al<sub>2</sub>O<sub>3</sub>-MgO-TiO<sub>2</sub> systems were used to derive its thermodynamic database. The compound energy formalism was applied to describe solid solutions, while to describe oxide liquid the two-sublattice partially ionic liquid model was implemented. A special attention was paid to reproducing the degree of inversion when the spinel phase changes from inverse  $Mg_2TiO_4$  to normal  $MgAl_2O_4$  and in the pseudobrookite phase from normal MgTi<sub>2</sub>O<sub>5</sub> to completely disordered  $Al_2TiO_5$ .

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